



CERTIFIED COUNTERTOP MANUAL MLR-30

OPERATION'S MANUAL



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GENERAL SAFETY INSTRUCTIONS

WARNING: To reduce the risk of injury, read all instructions properly. Failure to follow the instructions listed below can cause serious injuries, mutilation, and/or damage to the equipment.

A. SAFETY IN THE WORK AREA.

- * Keep the work area clean and lit. Crowded or dark areas lead to accidents.
- * Keep children, customers, and non-company personnel away from the equipment.
- * It is recommended to have a minimum space of one meter or three feet around the machine for safety measures and to optimize work.

B. PERSONAL SAFETY.

- * Do not operate the equipment if you are tired, or under the influence of alcohol or drugs.
- * Wear appropriate clothing, do not wear loose clothing, necklaces, earrings, or watches. If you have long hair wear a tie to keep it up.
- * Avoid using headphones, cell phones or any other equipment that works as a distraction to the operator.
- * Make correct use of personal protective equipment if any maintenance is to be carried out on the machine.
- * Keep limbs away from all moving parts.

CAUTION

The following symbols indicate the safety measures that must be taken before and after starting up the equipment.

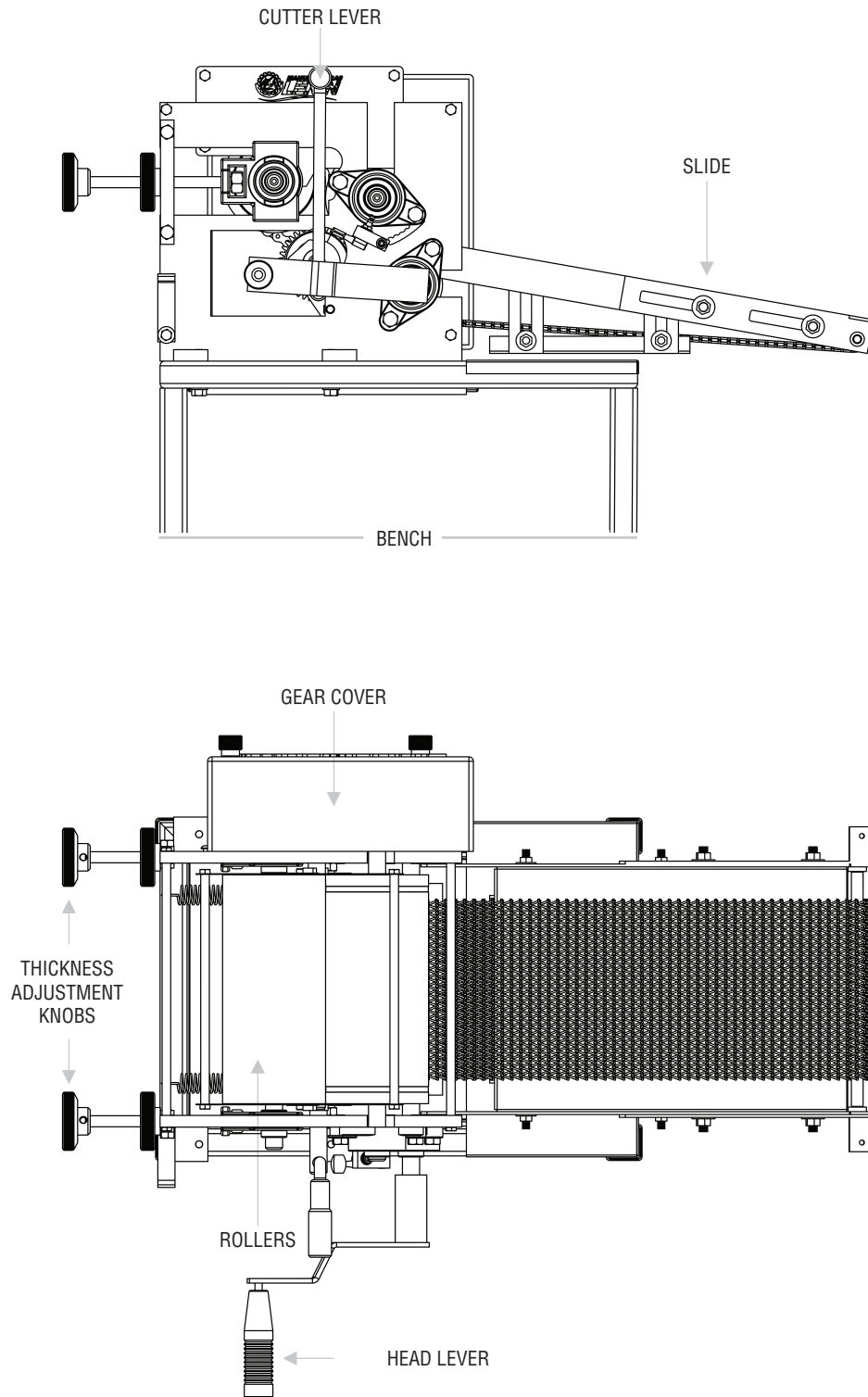


TAKE CARE OF YOUR HANDS Hands should not be inserted while the machine is working.

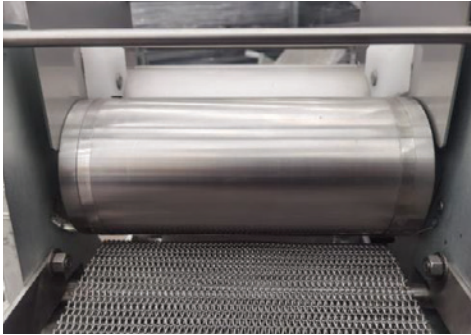


GEAR RISK Keep your hands away from the chains and gears of the machine.

COMPONENTS



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1

Check that the straps rotate freely



2

Make sure that the wire is tight and not broken



3

Place the cutter on the base, and verify that it is correctly installed and secured



4

Spray grooves and straps with water to remove excess product



5

Add dough to the rollers



6

Turn the head lever and adhere the dough curtain to the front roller

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7

Release the cutter lever



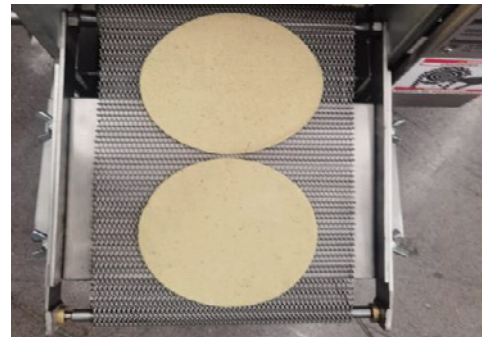
8

Check that the dough unsticks correctly



9

Adjust the tortilla thickness by turning the adjustment knobs (clockwise to make the tortilla thinner, and counterclockwise to make it thicker) Lower the clutch lever when you obtain the desired thickness



10

Check the shape, size, and thickness of the tortilla



11

Pick up the product

CLEANING PROCEDURE

WARNING: Cleaning both the rollers and the base must be done with the machine completely stopped to avoid accidents such as crushing.

FRONT ROLLER CLEANING

1. Remove the dough residues with your hands from the front roller at total stop.
2. Rotate the head lever to change the position of the roller and proceed with cleaning. You must perform this action as many times as necessary to complete the cleaning of the roller.
3. Clean the cable tie grooves with a plastic bristle brush to prevent the build-up of mass that may break the wire when it dries.
4. Wipe the remaining dough from the top of the roller with a damp cloth.

CLEANING THE REAR ROLLER

1. Remove with your hands the residues of dough from the rear roller in total stop.
2. Rotate the head lever to change the position of the roller and proceed with cleaning. You must perform this action as many times as necessary to complete the cleaning of the roller.
3. Wipe any remaining dough from the top of the roller with a damp cloth.

MAINTENANCE

Clean the machine before and after using it.

The duration of the spare parts will depend on the preventive maintenance and care taken to the machine.

The more frequently this maintenance is done, the parts will have a longer life.

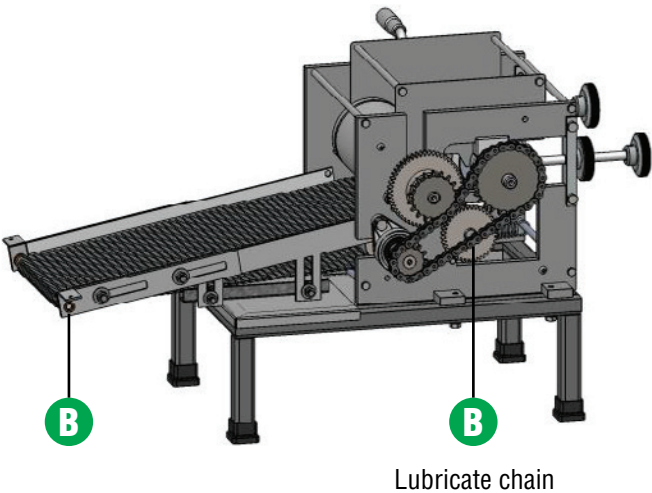
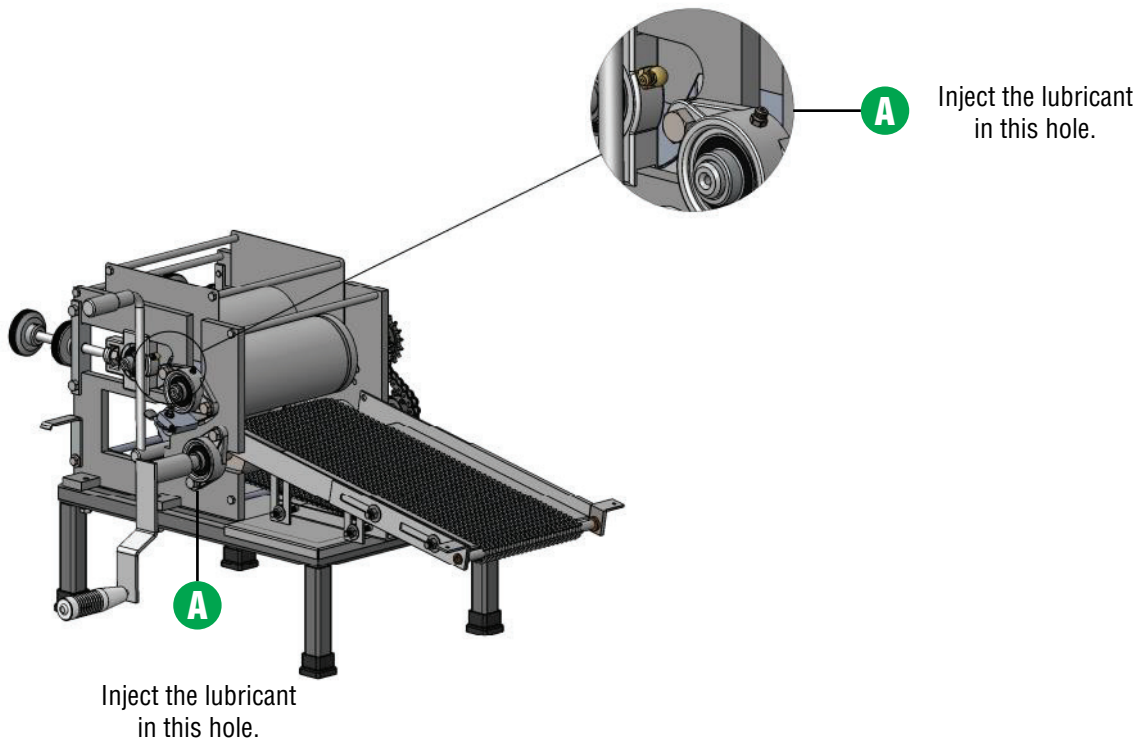
LUBRICATION

The following table shows the parts, the type of lubricant, and the frequency with which the machines and their parts must be lubricated.

PART	LUBRICANT	PERIOD
Chains	SAE 40 Oil	3 times per week
Bearings	BAT 3 Grease	Every 3 days
Gears	BAT 3 Grease	Every week
Slide bronze bushing	SAE 40 Oil	3 times per week

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The following figures show the schematic location of the parts that require lubrication.



LUBRICANT
A) BAT 3 Grease
B) SAE 40 Oil



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